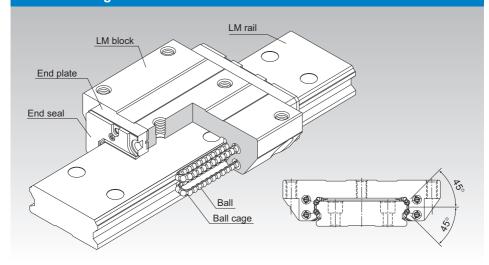
# SHW



# Wide-Rail Caged Ball LM Guide Model SHW



\*For the hall cage, see M1-90

| To the ball cage, see MI-90.                               |                |
|--|----------------|
| Selection Criteria   | A1-10          |
| Design Highlights  | <b>A</b> 1-480 |
| Options  | <b>A</b> 1-505 |
| Model No.  | <b>△</b> 1-575 |
| Handling Precautions                                       | <b>A</b> 1-581 |
| Accessories for Lubrication                                | A24-1          |
| Mounting Procedure   | <b>■</b> 1-89  |
| Equivalent Moment Factor                                   | ₾1-43          |
| Rated Loads in All Directions                              | A1-61          |
| Equivalent Factor in Each Direction                        | A1-63          |
| Radial Clearance   | A1-73          |
| Accuracy Standards   | A1-79          |
| Shoulder Height of the Mounting Base and the Corner Radius | △1-493         |
| Reference Error Tolerance for the Mounting Surface         | △1-497         |
| Dimensions of Each Model with Options Attached             | △1-519         |

## **Structure and Features**

Balls roll in four rows of raceways precision-ground on the LM rail and LM block and are circulated by ball cages and end plates incorporated in the LM block.

This is a wide and highly rigid LM Guide that uses ball cages to achieve low noise, long-term maintenance free operation, and high speed.

#### Wide with a Low Center of Gravity

The Model SHW, which has a wide LM rail and a low center of gravity, is optimal for locations requiring compactness and a large M₀ moment rigidity.

#### 4-Way Equal Load

Each row of balls is placed at a contact angle of 45° so that the rated loads applied to the LM block are uniform in the four directions (radial, reverse-radial, and lateral directions), enabling the LM Guide to be used in all orientations and in extensive applications.

### **Self-Adjustment Capability**

The self-adjustment capability of the front-to-front configuration of THK's unique circular-arc grooves (DF set) enables mounting error to be absorbed even under a preload, thus achieving highly accurate, smooth linear motion.

#### **Low Dust Generation**

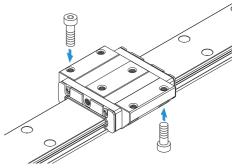
Use of ball cages eliminates friction between balls and retains lubricant, thus achieving low dust generation.

# **Types and Features**

# **Model SHW-CA**

The flange of the LM block has tapped holes. It can be mounted from the top or the bottom.

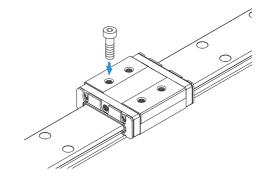
# Dimensional Table⇒A1-144



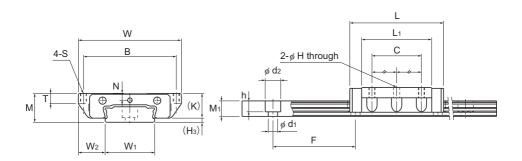
# **Models SHW-CR/HR**

The LM block has tapped holes.

## Dimensional Table⇒A1-146



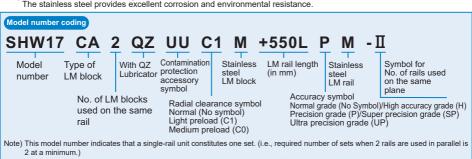
# **Model SHW-CA**



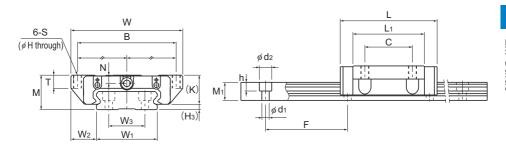
Models SHW12 and SHW14CAM

|           | Oute   | r dimen | sions  |     |    |     |     |                |    |      |     |     |
|-----------|--------|---------|--------|-----|----|-----|-----|----------------|----|------|-----|-----|
| Model No. | Height | Width   | Length |     |    |     |     |                |    |      |     |     |
|           | M      | W       | L      | В   | С  | S   | Н   | L <sub>1</sub> | Т  | К    | N   | H₃  |
| SHW 12CAM | 12     | 40      | 37     | 35  | 18 | МЗ  | 2.5 | 27             | 4  | 10   | 2.8 | 2   |
| SHW 14CAM | 14     | 50      | 45.5   | 45  | 24 | МЗ  | 2.5 | 34             | 5  | 12   | 3.3 | 2   |
| SHW 17CAM | 17     | 60      | 51     | 53  | 26 | M4  | 3.3 | 38             | 6  | 14.5 | 4   | 2.5 |
| SHW 21CA  | 21     | 68      | 59     | 60  | 29 | M5  | 4.4 | 43.6           | 8  | 17.7 | 5   | 3.3 |
| SHW 27CA  | 27     | 80      | 72.8   | 70  | 40 | M6  | 5.3 | 56.6           | 10 | 23.5 | 6   | 3.5 |
| SHW 35CA  | 35     | 120     | 107    | 107 | 60 | M8  | 6.8 | 83             | 14 | 31   | 7.6 | 4   |
| SHW 50CA  | 50     | 162     | 141    | 144 | 80 | M10 | 8.6 | 107            | 18 | 46   | 14  | 4   |

Note) The M in the model number symbol indicates that the LM block, LM rail and balls are made of stainless steel. The stainless steel provides excellent corrosion and environmental resistance.



Grease nipples are not installed when there is a QZ Lubricator. Contact THK if you want to use a grease nipple for a model with a QZ. See M1-545 for contamination protection accessories, see M1-73 for radial clearance symbol. See M1-79 for accuracy symbol. See A1-13 for symbol for number of rails used on the same plane.



#### Models SHW17CAM and SHW21 to 50CA

Unit: mm

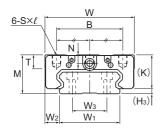
| LM rail dimensions |                |                |                |       |                           |         |      | LM rail dimensions    Basic load   Static permissible moment   rating   kN·m* |                |                  |            |                  |                | Mass        |            |
|--------------------|----------------|----------------|----------------|-------|---------------------------|---------|------|---|----------------|------------------|------------|------------------|----------------|-------------|------------|
| Width              |                |                | Height         | Pitch |                           | Length* | С    | C <sub>o</sub>  | M <sub>A</sub> |                  |            |                  | M <sub>°</sub> | LM<br>block | LM<br>rail |
| W₁<br>0<br>-0.05   | W <sub>2</sub> | W <sub>3</sub> | M <sub>1</sub> | F     | $d_1{\times}d_2{\times}h$ | Max     | kN   | kN  | 1<br>block     | Double<br>blocks | 1<br>block | Double<br>blocks | 1<br>block     | kg          | kg/m       |
| 18                 | 11             | _              | 6.6            | 40    | 4.5×7.5×5.3               | 1230    | 4.31 | 5.66  | 0.0228         | 0.12             | 0.0228     | 0.12             | 0.0405         | 0.05        | 0.8        |
| 24                 | 13             | _              | 7.5            | 40    | 4.5×7.5×5.3               | 1430    | 7.05 | 8.98  | 0.0466         | 0.236            | 0.0466     | 0.236            | 0.0904         | 0.1         | 1.23       |
| 33                 | 13.5           | 18             | 8.6            | 40    | 4.5×7.5×5.3               | 1800    | 7.65 | 10.18   | 0.0591         | 0.298            | 0.0591     | 0.298            | 0.164          | 0.15        | 1.9        |
| 37                 | 15.5           | 22             | 11             | 50    | 4.5×7.5×5.3               | 3000    | 8.24 | 12.8  | 0.0806         | 0.434            | 0.0806     | 0.434            | 0.229          | 0.24        | 2.9        |
| 42                 | 19             | 24             | 15             | 60    | 4.5×7.5×5.3               | 3000    | 16   | 22.7  | 0.187          | 0.949            | 0.187      | 0.949            | 0.455          | 0.47        | 4.5        |
| 69                 | 25.5           | 40             | 19             | 80    | 7×11×9                    | 3000    | 35.5 | 49.2  | 0.603          | 3                | 0.603      | 3                | 1.63           | 1.4         | 9.6        |
| 90                 | 36             | 60             | 24             | 80    | 9×14×12                   | 3000    | 70.2 | 91.4  | 1.46           | 7.37             | 1.46       | 7.37             | 3.97           | 3.7         | 15         |

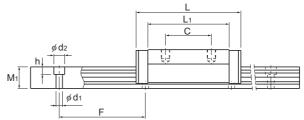
Note) The maximum length under "Length\*" indicates the standard maximum length of an LM rail. (See **1-148**.) Static permissible moment \* 1 block: the static permissible moment with one LM block Double blocks: static permissible moment when two LM blocks are in close contact with each other

Total block length L

: The total block length L shown in the table is the length with the dust proof parts, code UU or SS. If other contamination protection accessories or lubricant equipment are installed, the total block length will increase. (See **A1-519** or **A1-541**)

## Models SHW-CR and SHW-HR





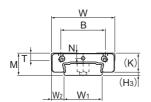
#### Models SHW27 to 50CR

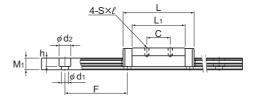
|           | Oute   | er dimens | sions  |     | LM block dimensions |        |      |    |      |     |     |  |  |
|-----------|--------|-----------|--------|-----|---------------------|--------|------|----|------|-----|-----|--|--|
| Model No. | Height | Width     | Length |     |                     |        |      |    |      |     |     |  |  |
|           | М      | W         | L      | В   | С                   | S×ℓ    | L₁   | Т  | K    | N   | Н₃  |  |  |
| SHW 12CRM | 12     | 30        | 37     | 21  | 12                  | M3×3.5 | 27   | 4  | 10   | 2.8 | 2   |  |  |
| SHW 12HRM | 12     | 30        | 50.4   | 21  | 24                  | M3×3.5 | 40.4 | 4  | 10   | 2.8 | 2   |  |  |
| SHW 14CRM | 14     | 40        | 45.5   | 28  | 15                  | M3×4   | 34   | 5  | 12   | 3.3 | 2   |  |  |
| SHW 17CRM | 17     | 50        | 51     | 29  | 15                  | M4×5   | 38   | 6  | 14.5 | 4   | 2.5 |  |  |
| SHW 21CR  | 21     | 54        | 59     | 31  | 19                  | M5×6   | 43.6 | 8  | 17.7 | 5   | 3.3 |  |  |
| SHW 27CR  | 27     | 62        | 72.8   | 46  | 32                  | M6×6   | 56.6 | 10 | 23.5 | 6   | 3.5 |  |  |
| SHW 35CR  | 35     | 100       | 107    | 76  | 50                  | M8×8   | 83   | 14 | 31   | 7.6 | 4   |  |  |
| SHW 50CR  | 50     | 130       | 141    | 100 | 65                  | M10×15 | 107  | 18 | 46   | 14  | 4   |  |  |

Note) The M in the model number symbol indicates that the LM block, LM rail and balls are made of stainless steel. The stainless steel provides excellent corrosion and environmental resistance.

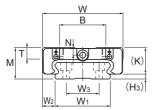
#### Model number coding 2 QZ KKHH C1 M +550L CR Symbol for No. LM rail is made Model With QZ Contamination Type of Stainless LM rail length of rails used protection of stainless steel (in mm) number LM block Lubricator on the same accessory LM block steel plane symbol No. of LM blocks Radial clearance symbol Accuracy symbol Normal (No symbol) Normal grade (No Symbol) used on the same Light preload (C1) High accuracy grade (H)/Precision grade (P) Super precision grade (SP)/Ultra precision grade (UP) rail Medium preload (C0) Note) Grease nipples are not installed when there is a QZ Lubricator. Contact THK if you want to use a grease nipple for a model with a QZ. See M1-545 for contamination protection accessories, see M1-73 for radial clearance symbol. See M1-79 for accuracy

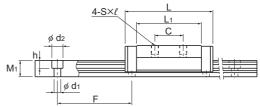
symbol. See **A1-13** for symbol for number of rails used on the same plane.





Models SHW12CRM, SHW12HRM, and SHW14CRM





Models SHW17CRM and SHW21CR

Unit: mm

|                  | LM rail dimensions |                |                |       |                           |         |      |                | LM rail dimensions |                  |            |                  |            |             | Basic loa  | ad rating | Static | permis | sible m | oment l | kN·m* | Ma | ISS |
|------------------|--------------------|----------------|----------------|-------|---------------------------|---------|------|----------------|--------------------|------------------|------------|------------------|------------|-------------|------------|-----------|--------|--------|---------|---------|-------|----|-----|
| Width            |                    |                | Height         | Pitch |                           | Length* | С    | C <sub>0</sub> | 6                  | 14               | 2          | 1s               | € (E)      | LM<br>block | LM<br>rail |           |        |        |         |         |       |    |     |
| W₁<br>0<br>-0.05 | W <sub>2</sub>     | W <sub>3</sub> | M <sub>1</sub> | F     | $d_1 \times d_2 \times h$ | Max     | kN   | kN             | 1<br>block         | Double<br>blocks | 1<br>block | Double<br>blocks | 1<br>block | kg          | kg/m       |           |        |        |         |         |       |    |     |
| 18               | 6                  | _              | 6.6            | 40    | 4.5×7.5×5.3               | 1230    | 4.31 | 5.66           | 0.0228             | 0.12             | 0.0228     | 0.12             | 0.0405     | 0.04        | 0.8        |           |        |        |         |         |       |    |     |
| 18               | 6                  | _              | 6.6            | 40    | 4.5×7.5×5.3               | 1230    | 5.56 | 8.68           | 0.0511             | 0.246            | 0.0511     | 0.246            | 0.0621     | 0.06        | 8.0        |           |        |        |         |         |       |    |     |
| 24               | 8                  | _              | 7.5            | 40    | 4.5×7.5×5.3               | 1430    | 7.05 | 8.98           | 0.0466             | 0.236            | 0.0466     | 0.236            | 0.0904     | 0.08        | 1.23       |           |        |        |         |         |       |    |     |
| 33               | 8.5                | 18             | 8.6            | 40    | 4.5×7.5×5.3               | 1800    | 7.65 | 10.18          | 0.0591             | 0.298            | 0.0591     | 0.298            | 0.164      | 0.13        | 1.9        |           |        |        |         |         |       |    |     |
| 37               | 8.5                | 22             | 11             | 50    | 4.5×7.5×5.3               | 3000    | 8.24 | 12.8           | 0.0806             | 0.434            | 0.0806     | 0.434            | 0.229      | 0.19        | 2.9        |           |        |        |         |         |       |    |     |
| 42               | 10                 | 24             | 15             | 60    | 4.5×7.5×5.3               | 3000    | 16   | 22.7           | 0.187              | 0.949            | 0.187      | 0.949            | 0.455      | 0.36        | 4.5        |           |        |        |         |         |       |    |     |
| 69               | 15.5               | 40             | 19             | 80    | 7×11×9                    | 3000    | 35.5 | 49.2           | 0.603              | 3                | 0.603      | 3                | 1.63       | 1.2         | 9.6        |           |        |        |         |         |       |    |     |
| 90               | 20                 | 60             | 24             | 80    | 9×14×12                   | 3000    | 70.2 | 91.4           | 1.46               | 7.37             | 1.46       | 7.37             | 3.97       | 3           | 15         |           |        |        |         |         |       |    |     |

Note) The maximum length under "Length\*" indicates the standard maximum length of an LM rail. (See **1-148**.) Static permissible moment a 1 block: the static permissible moment with one LM block Double blocks: static permissible moment when two LM blocks are in close contact with each other

Total block length L

<sup>:</sup> The total block length L shown in the table is the length with the dust proof parts, code UU or SS. If other contamination protection accessories or lubricant equipment are installed, the total block length will increase. (See A1-519 or A1-541)

# Standard Lengths and Maximum Lengths of LM Rails

Table 1 shows the standard lengths and the maximum lengths of model SHW variations. If the maximum length of the desired LM rail exceeds these values, jointed rails will be used. Contact THK for details.

For special rail lengths, it is recommended to use a value corresponding to the G and g dimensions from the table. As the G and g dimensions increase, this portion becomes less stable, and the accuracy performance is severely impacted.

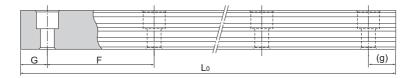


Table 1: Standard Lengths and Maximum Lengths of LM Rails for Model SHW

Unit: mm

| Model No.                                     | SHW 12   | SHW 14   | SHW 17                          | SHW 21                                 | SHW 27                                 | SHW 35                                    | SHW 50  |
|---|--|--|---------------------------------|--|--|---|---|
| LM rail standard<br>lengths (L <sub>o</sub> ) | 70<br>110<br>150<br>190<br>230<br>270<br>310<br>390<br>470 | 70<br>110<br>150<br>190<br>230<br>270<br>310<br>390<br>470<br>550<br>670 | 110<br>190<br>310<br>470<br>550 | 130<br>230<br>380<br>480<br>580<br>780 | 160<br>280<br>340<br>460<br>640<br>820 | 280<br>440<br>760<br>1000<br>1240<br>1560 | 280<br>440<br>760<br>1000<br>1240<br>1640<br>2040 |
| Standard pitch F                              | 40   | 40   | 40                              | 50                                     | 60                                     | 80  | 80  |
| G, g  | 15   | 15   | 15                              | 15                                     | 20                                     | 20  | 20  |
| Max length                                    | 1230   | 1430   | 1800                            | 3000                                   | 3000                                   | 3000                                      | 3000  |

Note1) The maximum length varies with accuracy grades. Contact THK for details.

Note2) If jointed rails are not allowed and a greater length than the maximum values above is required, contact THK. Note3) Models SHW12, 14 and 17 are made of stainless steel.

## **Lubrication Hole**

## **Grease Nipple and Lubrication Hole for Model SHW**

Model SHW does not have a grease nipple as standard. Installation of a grease nipple and the drilling of a lubrication hole is performed at THK. When ordering SHW, indicate that the desired model requires a grease nipple or lubrication hole. (For lubrication hole dimensions and supported grease nipple types and dimensions, see Table 2).

When using SHW under harsh conditions, use QZ Lubricator\* (optional) or Laminated Contact Scraper LaCS\* (optional).

Note1) Grease nipple is not available for models SHW12 and SHW14. They can have a lubrication hole. Note2) Using a lubrication hole other than for greasing may cause damage. Note3) For QZ Lubricator\*, see **\( \bigcirc{1}{2} -538**\). For Laminated Contact Scraper LaCS\*, see **\( \bigcirc{1}{2} -512**\).

Note4) When desiring a grease nipple for a model attached with QZ Lubricator, contact THK.

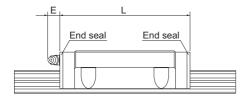


Fig. 1: Dimensions of the Grease Nipple for Model SHW

Note) For the L dimension, see the corresponding specifica-

### Table 2: Table of Grease Nipple and Lubrication Hole Dimensions

Unit: mm

| Mod | el No. | Е   | Grease nipple or lubrication hole |
|-----|--------|-----|-----------------------------------|
|     | 12     | _   | 2.2 drilled hole                  |
|     | 14     | _   | 2.2 drilled hole                  |
|     | 17     | 5   | PB107                             |
| SHW | 21     | 5.5 | PB1021B                           |
|     | 27     | 12  | B-M6F                             |
|     | 35     | 12  | B-M6F                             |
|     | 50     | 16  | B-PT1/8                           |